

**RELIABILITY.
EXCELLENCE.
PERFORMANCE.**

Gulf Coast
FABRICATION SHOPS

The single integrated source for **industrial fabrication and installation services** designed to improve long-term asset value and operational performance.

Gulf Coast
FABRICATORS

STRUCTURAL STEEL
GULF COAST
FABRICATORS

Gulf Coast
EXCHANGER



RESPONSIVE

Quick, flexible, nimble, innovative, available, and ready to work.



ECONOMICAL

Integrated, full-service, controlled, and high-performance.



PREDICTABLE

Skilled workforce, safety culture, quality driven, and successful.

Achieve high-performance design, fabrication, installation, and repair of critical infrastructure in construction, maintenance, and turnaround projects.

gulfcoastfabshops.com
gulfcoastfab.com
gulfcoastsheetmetal.com
gulfcoastexchanger.com

Great Performance is a Choice.

Most fab shops focus primarily on getting a job done. We focus on project success and your long-term operational asset performance, contribution, and value. We do this in an integrated manner, every single day.

Gulf Coast Shops is your specialty fabricator team working together for your project and long-term success.



Pipe Fabrication —

From stainless steel to carbon steel pipes, you get the innovative customized solution you need. Our highly trained technical experts use state-of-the-art equipment to safely accelerate production and ensure precision and quality. We can meet hard deadlines on any size project, offer rapid response for shutdowns and turnarounds, and are available around the clock for emergencies.

At Gulf Coast Fabricators we're driven by training, compliance with rapidly changing laws and codes, and the adoption of new technology.

Material diversity is another Gulf Coast Fabricators advantage. Our dedicated nickel alloy bays allow us to eliminate any concerns of cross-contamination from carbon steels and chromes. Our expert welders are qualified to perform hundreds of welding procedures, including submerged arc welding (SAW); gas tungsten arc welding (GTAW); gas metal arc welding (GMAW); flux core arc welding (FCAW); and, shielded metal arc welding (SMAW).

Capabilities

- Full 3D and 4D technology
- 100,000 square foot facility
- Six fabrication bays
- Hydro-testing area
- Concrete laydown area
- 150+ person team
- SAW, GRTAW, GMAW, FCAW, and SMAW qualified



Steel & Sheet Metal Fabrication —

Gulf Coast Structural Steel and Fabricators is a single source for structural steel and sheet metal fabrication and construction. We've become one of the region's largest providers for one reason: trust. Industrial customers know they can rely on us to meet their exact specifications and requirements, regardless of scope, size or complexity.

When you work with Gulf Coast Structural Steel and Fabricators you get: innovative estimating, precision steel detailing, streamlined drawing approval, efficient project management, quality shop fabrication, real-time production status, rigorous quality inspection, full document control, Field receiving, and expert erection.

Our 35,000 square foot facility and integrated 3D/4D technology ensures your fabrication project is done correctly and all in-house to your specification. We work with stainless steel, aluminum, alloys, and carbon steel materials from 16ga to 4" in thickness. And can easily cut, burn, punch, and weld, along with shearing, breaking and plate-rolling metals to your structural or sheet metal needs.

Capabilities

- Pipe supports, attachments
- Guides and anchors
- Beam and hold-down clamps
- Pipe clamps of all kinds
- Plate shoes-clamp/weld-on
- Tower, vessel, and drums
- Trays, ring supports, clips
- Whatever you need!



Exchanger Fabrication —

Gulf Coast Exchanger offers full-service design, fabrication, re-tubing and repair services 24 hours a day to satisfy its customers' demanding maintenance and turnaround requirements.

Our machining and fabrication abilities are endless. Rigorous planning, sequencing and quality controls promote productivity, eliminate delays and assure projects stay on budget and on time.

Our experienced staff of design engineers and crafts personnel is always available to offer solutions to your most challenging exchanger, pressure vessel and machining hurdles.

We're your best source and choice for the very best in: shell and tube exchangers (fabrication and repair), tube bundles (new and re-tube), pressure vessels, job shop machining, tube plugs (standard and custom), and vibration mitigation technologies.

Capabilities

- 51,000 sq.ft. facility
- Vertical boring to 108" in turn
- Horizontal boring mills
- CNC mills and lathes
- CNC drilling to 108"
- Large capacity welding positioners and manipulators
- Orbital tube welders and hydraulic extractors



9695 Walden Road
Beaumont, TX 77720
M: (409) 866-6721
gulfcoastfab.com



6301 N. Twin City Highway
Port Arthur, TX 77642
M: (409) 722-9690
gulfcoastsheetmetal.com



9690 Walden Road
Beaumont, TX 77720
M: (409) 866-6721
gulfcoastexchanger.com